



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
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**D4419-3**

**Job Sheet 183630**



**Part No:** D4419-3

**Job Qty:** 4 ea

**Part Name:** Aft Support Plate



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** Medium

**Job Created:** 9/21/18

**Job Tracking No:**

**Due Date:** 9/21/18

**Created By:** Shannon Hadley

**Type:** Stock

**Description:**

**Note:** DWG REV A IPP REV:A NEW ISSUE 11-07-11 JLM VERIFIED BY:EC

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off          |
|-------|-----------|-------|------------|----------|-----------|---------|-----------------------|-----------|-------------------|
|       |           |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |                   |
| 100   | Waterjet  | 4 pcs | 9/21/18    | 9/21/18  | 0.00      | 0.84    | Waterjet 1            |           | DE 18/10/22       |
| 110   | QC        | 4 pcs | 9/21/18    | 9/21/18  | 0.00      | 0.00    | QC2 Waterjet-3        |           | DE 18/10/22       |
| 120   | QC        | 4 pcs | 9/21/18    | 9/21/18  | 0.00      | 0.00    | QC8-4                 |           | OCT 2 2 2018 68   |
| 130   | Packaging | 4 pcs | 9/21/18    | 9/21/18  | 0.00      | 0.00    | Packaging3            |           | OCT 2 2 2018 9-89 |
| 140   | QC21-SA   | 4 Ea  | 9/21/18    | 9/21/18  | 0.00      | 0.00    | QC21                  |           | OCT 2 3 2018      |

### Job BOM

| Part / Item | Component Name      | Quantity             | Operation    | Container |
|-------------|---------------------|----------------------|--------------|-----------|
| M304S11GA   | 304/316 0.125 Sheet | 1.3824 sf (.3456 ea) | 100-Waterjet |           |

### Job Allocations

| Operation    | Component Part | Required | Inventory | Allocated |
|--------------|----------------|----------|-----------|-----------|
| 100-Waterjet | M304S11GA      | 1        | 6         | 0         |

### Part Specifications

Specifications could not be found.

Plex 9/21/18 2:34 PM Dart.Hadley.Shannon



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**D4419-3**  
**Job Sheet 183150**



**Part No:** D4419-3

**Job Qty:** 4 ea

**Part Name:** Aft Support Plate



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** Medium

**Job Created:** 9/13/18

**Job Tracking No:**

**Due Date:** 9/21/18

**Created By:** Michelle Gagnon-Donovan

**Type:** Stock

**Description:**

**Note:** DWG REV A IPP REV:A NEW ISSUE 11-07-11 JLM VERIFIED BY:EC

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|----------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |          |
| 90    | Start up Operation | 4 Ea  | 9/21/18    | 9/21/18  | 0.00      | 0.00    | Start Up Waterjet     |           |          |
| 100   | Waterjet           | 4 pcs | 9/21/18    | 9/21/18  | 0.00      | 0.84    | Waterjet1             |           |          |
| 110   | QC                 | 4 pcs | 9/21/18    | 9/21/18  | 0.00      | 0.00    | QC2 Waterjet-3        |           |          |
| 120   | QC                 | 4 pcs | 9/21/18    | 9/21/18  | 0.00      | 0.00    | QC8-4                 |           |          |
| 130   | Packaging          | 4 pcs | 9/21/18    | 9/21/18  | 0.00      | 0.00    | Packaging3            |           |          |
| 140   | QC21-SA            | 4 Ea  | 9/21/18    | 9/21/18  | 0.00      | 0.00    | QC21                  |           |          |

### Job BOM

| Part / Item | Component Name      | Quantity             | Operation             | Container |
|-------------|---------------------|----------------------|-----------------------|-----------|
| M304S11GA   | 304/316 0.125 Sheet | 1.3824 sf (.3456 ea) | 90-Start up Operation |           |

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | M304S11GA      | 1        | 6         | 0         |

### Part Specifications

Specifications could not be found.

Plex 9/13/18 9:07 AM Dart.Gagnon.Michelle

# **DARI**

**AEROSPACE**

1270 Aberdeen Street  
Hewkesbury, ON K0A 1K7  
CANADA  
TEL.: 1 813 632-5200  
Email: sales@darien.com  
www.darien.com

Container No: S120171

Part: D4419-3

Job No: 183630

Serial No/Batch: S120171

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/22/18

|                                       |               |                     |         |
|---------------------------------------|---------------|---------------------|---------|
| <b>DART AEROSPACE LTD</b>             |               | <b>Work Order:</b>  | 183150  |
| <b>Description:</b> Aft Support Plate |               | <b>Part Number:</b> | D4419-3 |
| <b>Inspection Dwg:</b> D4419          | <b>Rev:</b> A | <b>Page 1 of 2</b>  |         |

### FIRST ARTICLE INSPECTION CHECKLIST

| Drawing Dimension | Tolerance     | Actual Dimension | Accept | Reject | Method of Inspection | Comments |
|-------------------|---------------|------------------|--------|--------|----------------------|----------|
| Ø0.129            | +0.005/-0.001 | Ø.131            | 1      |        |                      |          |
| Ø0.191            | +0.005/-0.001 | Ø.193            | 1      |        |                      |          |
| Ø0.250            | +0.005/-0.001 | Ø.249            | 1      |        |                      |          |
| Ø0.53             | +0.008/-0.001 | Ø.53             | 1      |        |                      |          |
| 5.55              | +/-0.030      | 5.55             | 1      |        |                      |          |
| 5.27              | +/-0.030      | 5.27             | 1      |        |                      |          |
| 4.25              | +/-0.030      | 4.25             | 1      |        |                      |          |
| 2.80              | +/-0.030      | 2.80             | 1      |        |                      |          |
| 0.40              | +/-0.030      | .40              | 1      |        |                      |          |
| 3.83              | +/-0.030      | 3.83             | 1      |        |                      |          |
| 5.56              | +/-0.030      | 5.56             | 1      |        |                      |          |
| 6.26              | +/-0.030      | 6.26             | 1      |        |                      |          |
| 7.14              | +/-0.030      | 7.14             | 1      |        |                      |          |
| 7.73              | +/-0.030      | 7.73             | 1      |        |                      |          |
| 0.31              | +/-0.030      | .31              | 1      |        |                      |          |
| 0.38              | +/-0.030      | .38              | 1      |        |                      |          |
| 0.750             | +/-0.010      | .751             | 1      |        |                      |          |
| 1.53              | +/-0.030      | 1.53             | 1      |        |                      |          |
| 0.390             | +/-0.010      | .392             | 1      |        |                      |          |
| 0.450             | +/-0.010      | .451             | 1      |        |                      |          |
| 1.67              | +/-0.030      | 1.67             | 1      |        |                      |          |
| 10.55             | +/-0.030      | 10.55            | 1      |        |                      |          |
| 8.00              | +/-0.030      | 8.00             | 1      |        |                      |          |
| 6.02              | +/-0.030      | 6.02             | 1      |        |                      |          |
| 1.10              | +/-0.030      | 1.10             | 1      |        |                      |          |
| 1.20              | +/-0.030      | 1.20             | 1      |        |                      |          |
| 0.50              | +/-0.030      | .50              | 1      |        |                      |          |
| 1.500             | +/-0.010      | 1.501            | 1      |        |                      |          |
| 0.60              | +/-0.030      | .60              | 1      |        |                      |          |
| 2.300             | +/-0.010      | 2.302            | 1      |        |                      |          |
| 0.63              | +/-0.030      | .63              | 1      |        |                      |          |
| 0.991             | +/-0.010      | .993             | 1      |        |                      |          |
| 0.440             | +/-0.010      | .439             | 1      |        |                      |          |